

UNF

UNF

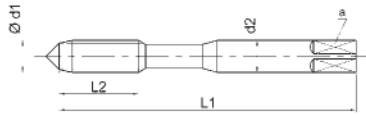
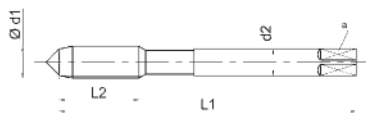
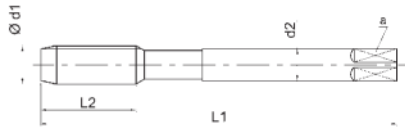


N
USO GENERALE

General purpose - Usage Général

MASCHI A MACCHINA

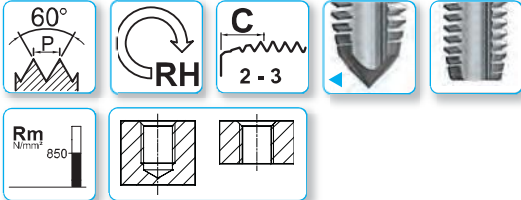
MACHINE TAPS - TARAUDS MACHINE

DIN 371

DIN 374

DIN 374


LINE



LINE



Profond. di filettatura - Thread depth - Profond. de filetage

1,5xD
1,5xD

Materiale - Material - Matériau

HSSE
HSSE

Tolleranza - Tolerance - Tolérance

2B
2B

Trattamento superficiale - Surface treatment - Revêtement

BR
TiN

Numero gruppi materiali

Material's groups number

Nombre de groupes du matériau

1.1 1.2 1.3 1.4 3.4

1.1 1.2 1.3 1.4 3.4

4.2 4.3 5.2 5.3

4.2 4.3 5.2 5.3

8.2

8.2

DIN 371	Ød1 UNF	P TPI	Ø mm	L ₁	L ₂	d ₂ h9	a h12	Z	
◀	6	40	3,505	56	11	4	3	3	2,95
◀	8	36	4,166	63	13	4,5	3,4	3	3,5
◀	10	32	4,826	70	13	6	4,9	3	4,1
◀	12	28	5,486	80	16	6	4,9	3	4,6
◀	1/4	28	6,350	80	16	7	5,5	3	5,5

CODICE - CODE	
E20UNF...	E20UNF...T
•	○
•	○
•	○
○	○
•	○

DIN 374	Ød1 UNF	P TPI	Ø mm	L ₁	L ₂	d ₂ h9	a h12	Z	
◀	1/4	28	6,350	80	16	4,5	3,4	3	5,5
◀	5/16	24	7,938	90	18	6	4,9	3	6,9
◀	3/8	24	9,525	90	15	7	5,5	3	8,5
	7/16	20	11,113	100	20	8	6,2	3	9,9
	1/2	20	12,700	100	20	9	7	3	11,5
	9/16	18	14,288	100	22	11	9	4	12,9
	5/8	18	15,875	100	22	12	9	4	14,5
	3/4	16	19,050	110	25	14	11	4	17,5
	7/8	14	22,225	125	25	18	14,5	4	20,4
	1"	12	25,400	140	28	18	14,5	4	23,25
	1" 1/8	12	28,575	150	28	22	18	4	26,5
	1" 1/4	12	31,750	150	28	22	18	5	29,5
	1" 3/8	12	34,925	170	30	28	22	5	32,75
	1" 1/2	12	38,100	170	30	28	22	6	36

CODICE - CODE	
E21UNF...	E21UNF...T
○	○
•	○
•	○
•	○
•	○
○	○
•	○
•	○
○	○
•	○
○	○
•	○
○	○
•	○

 Confezione / Box / Colis:
 6 – 7/16: 10 pezzi / pcs
 1/2 – 9/16: 5 pezzi / pcs
 >9/16: singoli / single pcs

€ Pag. listino - Price list - Liste des prix

82
82

• Standard

 ○ Disponibilità da richiedere, prezzo a listino
 On enquiry, standard price-list / Stock à vérifier

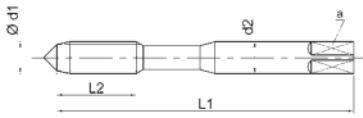
 ★ Solo a richiesta
 Only on request / Sur demande

UNF

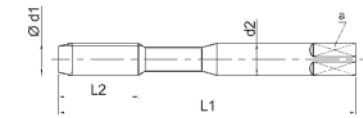
MASCHI A MACCHINA

MACHINE TAPS - TARAUDS MACHINE

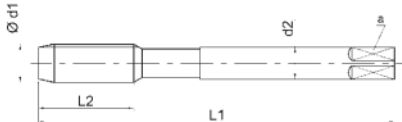
DIN 371



DIN 374



DIN 374



LINE



LINE



TOP



TOP



Profond. di filettatura - Thread depth - Profond. de filetage

Materiale - Material - Matériau

Tolleranza - Tolerance - Tolérance

Trattamento superficiale - Surface treatment - Revêtement

Al Si>10%,
Ottone / Brass / Laiton
Bronzo / Bronze / Bronze
truciolo corto / short chip /
coupeaux courts

Numero gruppi materiali
Material's groups number
Nombre de groupes du matériau

3xD	3xD	3xD	3,5xD
HSSE	HSSE	PM3	PM3
2BX	2BX	2BX	2BX
NQ	TiCN	TiAlN	TiAlN
3.1 3.2 3.3 3.4 3.5	3.1 3.2 3.3 3.4 3.5	3.1 3.2 3.3 3.4 3.5	3.1 3.2 3.3 3.4 3.5
4.3 4.4 4.5 4.6 5.3	4.3 4.4 4.5 4.6 5.3	4.4 5.3 5.4	4.4 5.3 5.4
8.2 10.1	8.2 10.1	10.1	10.1

DIN 371	Ød1 UNF	P TPI	Ø mm	L ₁	L ₂	d ₂ h9	a h12	Z	
6	40	3,505	56	11	4	3	3	2,95	
8	36	4,166	63	13	4,5	3,4	3	3,5	
10	32	4,826	70	13	6	4,9	3	4,1	
12	28	5,486	80	16	6	4,9	3	4,6	
1/4	28	6,350	80	16	7	5,5	3	5,5	
1/4	28	6,350	80	16	7	5,5	4	5,5	
1/4	28	6,350	80	16	7	5,5	4	5,5	

CODICE - CODE			
E26UNF...NQ	E26UNF...CT	K26UNF...TX	
*	○	-	
*	○	-	
*	●	-	
*	○	-	
*	●	-	
-	-	○	
-	-	-	K26UNF...FOR-TX
-	-	-	○

DIN 374	Ød1 UNF	P TPI	Ø mm	L ₁	L ₂	d ₂ h9	a h12	Z	
1/4	28	6,350	80	16	4,5	3,4	3	5,5	
5/16	24	7,938	90	18	6	4,9	4	6,9	
3/8	24	9,525	90	15	7	5,5	4	8,5	
7/16	20	11,113	100	20	8	6,2	4	9,9	
1/2	20	12,700	100	20	9	7	4	11,5	
9/16	18	14,288	100	22	11	9	4	12,9	
5/8	18	15,875	100	22	12	9	4	14,5	
3/4	16	19,050	110	25	14	11	4	17,5	
7/8	14	22,225	125	25	18	14,5	4	20,4	
1"	12	25,400	140	28	18	14,5	4	23,25	
3/4	16	19,050	110	25	14	11	5	17,5	
7/8	14	22,225	125	25	18	14,5	6	20,4	
1"	12	25,400	140	28	18	14,5	6	23,25	

CODICE - CODE			
E27UNF...NQ	E27UNF...CT	K27UNF...TX	K27UNF...FOR-TX
*	*	○	○
*	●	○	○
*	●	○	○
*	●	○	○
*	○	○	○
*	○	○	○
*	○	-	-
*	○	-	-
*	○	-	-
-	-	○	○
-	-	○	○
-	-	○	○

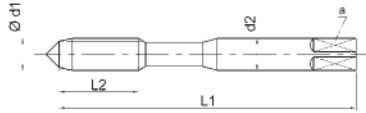
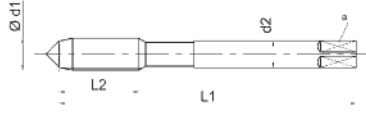
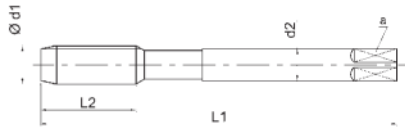
Confezione / Box / Colis:	€ Pag. listino - Price list - Liste des prix	82	82	82	83
6 - 7/16: 10 pezzi / pcs 1/2 - 9/16: 5 pezzi / pcs >9/16: singoli / single pcs	● Standard	○ Disponibilità da richiedere, prezzo a listino On enquiry, standard price-list / Stock à vérifier		* Solo a richiesta Only on request / Sur demande	

N
USO GENERALE

General purpose - Usage Général

MASCHI A MACCHINA

MACHINE TAPS - TARAUDS MACHINE

DIN 371

DIN 374

DIN 374


LINE



LINE



LINE



LINE



UNF

Profond. di filettatura - Thread depth - Profond. de filetage

Materiale - Material - Matériau

Tolleranza - Tolerance - Tolérance

Trattamento superficiale - Surface treatment - Revêtement

Numero gruppi materiali

Material's groups number

Nombre de groupes du matériau

3xD
HSSE
2B
BR

1.1 1.2 1.3 1.4

4.1 4.2

5.1 5.2

3xD
HSSE
2B
V

1.1 1.2 1.3 1.4

4.1 4.2

5.1 5.2

6.1 7.1

3xD
HSSE
2B
TiN

1.1 1.2 1.3 1.4

3.3 3.4

4.1 4.2 4.3

5.1 5.2

3xD
HSSE
2B
XP

1.1 1.2 1.3 1.4

2.1 2.2 3.3 3.4

4.2 4.3

5.2

DIN 371	Ød1 UNF	P TPI	Ø mm	L ₁	L ₂	d ₂ h9	a h12	Z	
◀	6	40	3,505	56	11	4	3	3	2,95
◀	8	36	4,166	63	13	4,5	3,4	3	3,5
◀	10	32	4,826	70	13	6	4,9	3	4,1
◀	12	28	5,486	80	16	6	4,9	3	4,6
◀	1/4	28	6,350	80	16	7	5,5	3	5,5

E24UNF...	CODICE - CODE		
	E24UNF...V	E24UNF...T	E24UNF...XP
•	○	○	○
•	○	○	○
•	○	○	○
○	○	○	○
•	○	○	○

DIN 374	Ød1 UNF	P TPI	Ø mm	L ₁	L ₂	d ₂ h9	a h12	Z	
◀	1/4	28	6,350	80	16	4,5	3,4	3	5,5
◀	5/16	24	7,938	90	18	6	4,9	3	6,9
◀	3/8	24	9,525	90	15	7	5,5	3	8,5
	7/16	20	11,113	100	20	8	6,2	3	9,9
	1/2	20	12,700	100	20	9	7	3	11,5
	9/16	18	14,288	100	22	11	9	4	12,9
	5/8	18	15,875	100	22	12	9	4	14,5
	3/4	16	19,050	110	25	14	11	4	17,5
	7/8	14	22,225	125	25	18	14,5	4	20,4
	1"	12	25,400	140	28	18	14,5	4	23,25
	1" 1/8	12	28,575	150	28	22	18	4	26,5
	1" 1/4	12	31,750	150	28	22	18	5	29,5
	1" 3/8	12	34,925	170	30	28	22	5	32,75
	1" 1/2	12	38,100	170	30	28	22	6	36

E25UNF...	CODICE - CODE		
	E25UNF...V	E25UNF...T	E25UNF...XP
○	○	○	○
•	○	○	○
•	○	○	○
•	○	○	○
•	○	○	○
○	○	○	○
•	○	○	○
•	○	○	○
○	○	○	○
•	○	○	○
•	○	○	○

 Confezione / Box / Colis:
 6 - 7/16: 10 pezzi / pcs
 1/2 - 9/16: 5 pezzi / pcs
 >9/16: singoli / single pcs

€ Pag. listino - Price list - Liste des prix

83
83
83
83

• Standard

 ○ Disponibilità da richiedere, prezzo a listino
 On enquiry, standard price-list / Stock à vérifier

 ★ Solo a richiesta
 Only on request / Sur demande

U

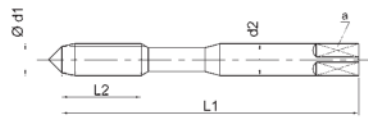
APPLICAZIONI UNIVERSALI R ≤ 1200 N/mm²

Universal R ≤ 1200 N/mm² - Universal R ≤ 1200 N/mm²

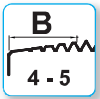
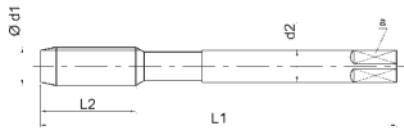
MASCHI A MACCHINA

MACHINE TAPS - TARAUDS MACHINE

DIN 371



DIN 374



TOP



TOP



Profond. di filettatura - Thread depth - Profond. de filetage

Materiale - Material - Matériau

Tolleranza - Tolerance - Tolérance

Trattamento superficiale - Surface treatment - Revêtement

Numero gruppi materiali

Material's groups number

Nombre de groupes du matériau

3xD

3xD

PM3

PM3

2BX

2BX

XP

XP

1.1	1.2	1.3	1.4	1.5	1.1	1.2	1.3	1.4	1.5
2.1	2.2	2.3			2.1	2.2	2.3		
3.3	3.4	4.2	4.3		3.3	3.4	4.2	4.3	
5.2					5.2				

DIN 371	Ød1 UNF	P TPI	Ø mm	L ₁	L ₂	d ₂ h9	a h12	Z	
4	48	2,845	56	10	3,5	2,7	3	2,4	
6	40	3,505	56	11	4	3	3	2,95	
8	36	4,166	63	13	4,5	3,4	3	3,5	
10	32	4,826	70	13	6	4,9	3	4,1	
1/4	28	6,350	80	16	7	5,5	3	5,5	

CODICE - CODE	
K24UNF...XP	K24UNF...FORY-XP
○	-
○	-
○	-
○	-
○	○

DIN 374	Ød1 UNF	P TPI	Ø mm	L ₁	L ₂	d ₂ h9	a h12	Z	
5/16	24	7,938	90	18	6	4,9	3	6,9	
3/8	24	9,525	90	15	7	5,5	3	8,5	
7/16	20	11,113	100	20	8	6,2	3	9,9	
1/2	20	12,700	100	20	9	7	4	11,5	
9/16	18	14,288	100	22	11	9	4	12,9	
5/8	18	15,875	100	22	12	9	4	14,5	
3/4	16	19,050	110	25	14	11	4	17,5	
7/8	14	22,225	125	25	18	14,5	4	20,4	
1"	12	25,400	140	28	18	14,5	4	23,25	

CODICE - CODE	
K25UNF...XP	K25UNF...FORY-XP
○	○
○	○
○	○
○	○
○	○
○	○
○	○
○	○

Confezione / Box / Colis:
 6 - 7/16: 10 pezzi / pcs
 1/2 - 9/16: 5 pezzi / pcs
 >9/16: singoli / single pcs

€ Pag. listino - Price list - Liste des prix

84

84

● Standard

○ Disponibilità da richiedere, prezzo a listino
 On enquiry, standard price-list / Stock à vérifier

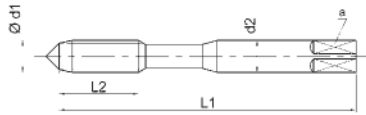
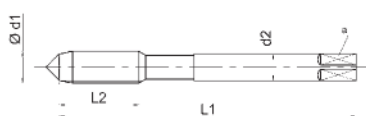
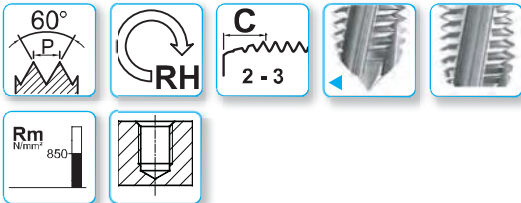
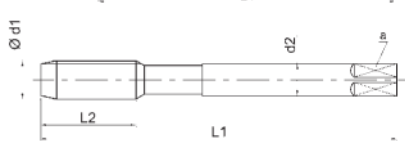
★ Solo a richiesta
 Only on request / Sur demande

N
USO GENERALE

General purpose - Usage Général

MASCHI A MACCHINA

MACHINE TAPS - TARAUDS MACHINE

DIN 371

DIN 374

DIN 374


LINE



R15°

LINE



R15°

LINE



R15°

LINE



R15°

UNF

Profond. di filettatura - Thread depth - Profond. de filetage

Materiale - Material - Matériau

Tolleranza - Tolerance - Tolérance

Trattamento superficiale - Surface treatment - Revêtement

Numero gruppi materiali

Material's groups number

Nombre de groupes du matériau

1,5xD
HSSE
2B
BR

1.1	1.2	1.3	1.4
4.1	4.2		
5.1	5.2		

1,5xD
HSSE
2B
V

1.1	1.2	1.3	1.4
4.1	4.2		
5.1	5.2		
6.1	7.1		

1,5xD
HSSE
2B
TiN

1.1	1.2	1.3	1.4
3.3	3.4		
4.1	4.2	4.3	
5.1	5.2		

1,5xD
HSSE
2B
XP

1.1	1.2	1.3	1.4
3.3	3.4		
4.2	4.3		
5.2			

DIN 371	Ød1 UNF	P TPI	Ø mm	L ₁	L ₂	d ₂ h9	a h12	Z	
◀	6	40	3,505	56	11	4	3	3	2,95
◀	8	36	4,166	63	13	4,5	3,4	3	3,5
◀	10	32	4,826	70	13	6	4,9	3	4,1
◀	12	28	5,486	80	16	6	4,9	3	4,6
◀	1/4	28	6,350	80	16	7	5,5	3	5,5

E40UNF...	CODICE - CODE		
	E40UNF...V	E40UNF...T	E40UNF...XP
•	◊	◊	◊
•	◊	◊	◊
•	◊	◊	◊
◊	◊	◊	◊
•	◊	◊	◊

DIN 374	Ød1 UNF	P TPI	Ø mm	L ₁	L ₂	d ₂ h9	a h12	Z	
◀	1/4	28	6,350	80	16	4,5	3,4	3	5,5
◀	5/16	24	7,938	90	18	6	4,9	3	6,9
◀	3/8	24	9,525	90	15	7	5,5	3	8,5
	7/16	20	11,113	100	20	8	6,2	3	9,9
	1/2	20	12,700	100	20	9	7	3	11,5
	9/16	18	14,288	100	22	11	9	3	12,9
	5/8	18	15,875	100	22	12	9	3	14,5
	3/4	16	19,050	110	25	14	11	4	17,5
	7/8	14	22,225	125	25	18	14,5	4	20,4
	1"	12	25,400	140	28	18	14,5	4	23,25
	1" 1/8	12	28,575	150	28	22	18	4	26,5
	1" 1/4	12	31,750	150	28	22	18	5	29,5
	1" 3/8	12	34,925	170	30	28	22	5	32,75
	1" 1/2	12	38,100	170	30	28	22	6	36

E41UNF...	CODICE - CODE		
	E41UNF...V	E41UNF...T	E41UNF...XP
◊	◊	◊	◊
•	◊	◊	◊
•	◊	◊	◊
•	◊	◊	◊
•	◊	◊	◊
◊	◊	◊	◊
•	◊	◊	◊
•	◊	◊	◊
◊	◊	◊	◊
•	◊	◊	◊
•	◊	◊	◊

 Confezione / Box / Colis:
 6 - 7/16: 10 pezzi / pcs
 1/2 - 9/16: 5 pezzi / pcs
 >9/16: singoli / single pcs

€ Pag. listino - Price list - Liste des prix

85

• Standard

 ◊ Disponibilità da richiedere, prezzo a listino
 On enquiry, standard price-list / Stock à vérifier

85
85

 ★ Solo a richiesta
 Only on request / Sur demande

N

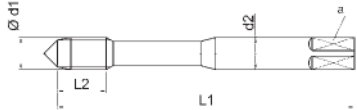
USO GENERALE

General purpose - Usage Général

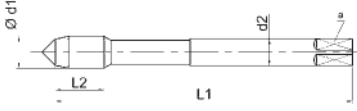
MASCHI A MACCHINA

MACHINE TAPS - TARAUDS MACHINE

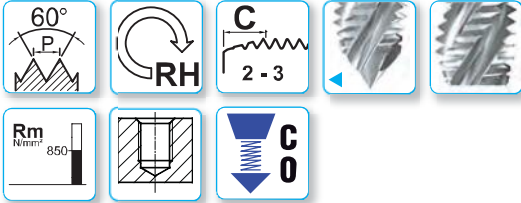
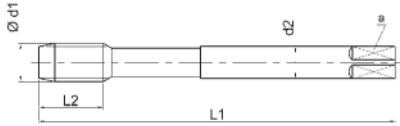
DIN 371



DIN 374



DIN 374



R40°



R40°



R40°



R40°

UNF

Profond. di filettatura - Thread depth - Profond. de filetage

Materiale - Material - Matériau

Tolleranza - Tolerance - Tolérance

Trattamento superficiale - Surface treatment - Revêtement

Numero gruppi materiali

Material's groups number

Nombre de groupes du matériau

2,5xD

HSSE

2B

BR

1.1	1.2	1.3	1.4
4.1	4.2		
5.1	5.2		

2,5xD

HSSE

2B

V

1.1	1.2	1.3	1.4
4.1	4.2		
5.1	5.2		

2,5xD

HSSE

2B

TiN

1.1	1.2	1.3	1.4
3.3	3.4		
4.1	4.2	4.3	
5.1	5.2		

2,5xD

HSSE

2B

XP

1.1	1.2	1.3	1.4
2.1	2.2	3.3	3.4
4.2	4.3		
5.2			

DIN 371	Ød1 UNF	P TPI	Ø mm	L1	L2	d2 h9	a h12	Z	Icon
◀	6	40	3,505	56	7	4	3	3	2,95
◀	8	36	4,166	63	7	4,5	3,4	3	3,5
◀	10	32	4,826	70	8	6	4,9	3	4,1
◀	12	28	5,486	80	10	6	4,9	3	4,6
◀	1/4	28	6,350	80	10	7	5,5	3	5,5

E60UNF...	CODICE - CODE		
	E60UNF...V	E60UNF...T	E60UNF...XP
•	◊	◊	◊
•	◊	◊	◊
•	◊	◊	◊
◊	◊	◊	◊
•	◊	◊	◊

DIN 374	Ød1 UNF	P TPI	Ø mm	L1	L2	d2 h9	a h12	Z	Icon
◀	1/4	28	6,350	80	10	4,5	3,4	3	5,5
	5/16	24	7,938	90	13	6	4,9	3	6,9
	3/8	24	9,525	90	15	7	5,5	3	8,5
	7/16	20	11,113	100	15	8	6,2	3	9,9
	1/2	20	12,700	100	13	9	7	3	11,5
	9/16	18	14,288	100	15	11	9	4	12,9
	5/8	18	15,875	100	15	12	9	4	14,5
	3/4	16	19,050	110	17	14	11	4	17,5
	7/8	14	22,225	125	18	18	14,5	4	20,4
	1"	12	25,400	140	22	18	14,5	4	23,25
	1" 1/8	12	28,575	150	22	22	18	4	26,5
	1" 1/4	12	31,750	150	22	22	18	5	29,5
	1" 3/8	12	34,925	170	24	28	22	5	32,75
	1" 1/2	12	38,100	170	24	28	22	6	36

E61UNF...	CODICE - CODE		
	E61UNF...V	E61UNF...T	E61UNF...XP
◊	◊	◊	◊
•	◊	◊	◊
•	◊	◊	◊
•	◊	◊	◊
•	◊	◊	◊
◊	◊	◊	◊
•	◊	◊	◊
•	◊	◊	◊
◊	◊	◊	◊
•	◊	◊	◊
◊	◊	◊	◊

Confezione / Box / Colis:
6 - 7/16: 10 pezzi / pcs
1/2 - 9/16: 5 pezzi / pcs
>9/16: singoli / single pcs

€ Pag. listino - Price list - Liste des prix

• Standard

86

◊ Disponibilità da richiedere, prezzo a listino
On enquiry, standard price-list/ Stock à vérifier

86

86

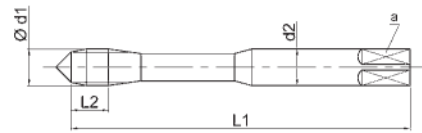
★ Solo a richiesta
Only on request / Sur demande

87

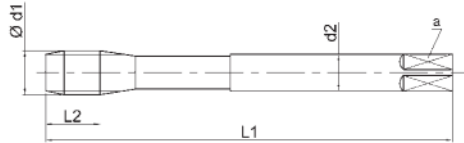
MASCHI A MACCHINA

MACHINE TAPS - TARAUDS MACHINE

DIN 371



DIN 374



60°
P

RH

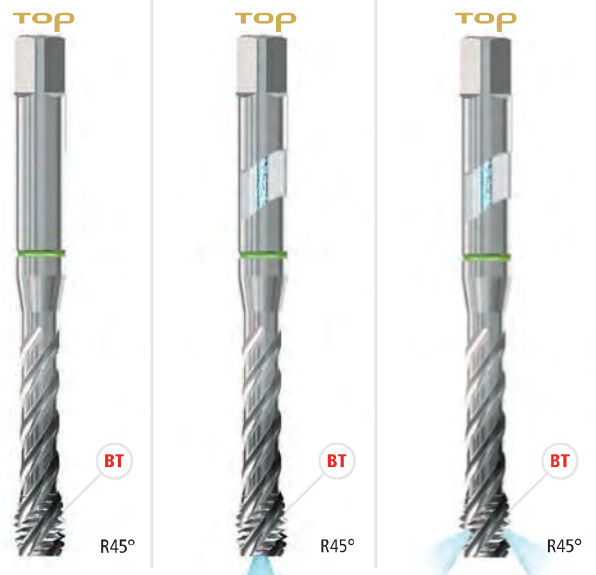
C
2-3

BT

SR

Rm
N/mm²
1200

Back Tapered



Profond. di filettatura - Thread depth - Profond. de filetage
 Materiale - Material - Matériau
 Tolleranza - Tolerance - Tolérance
 Trattamento superficiale - Surface treatment - Revêtement

3xD	3,5xD	3,5xD
PM3	PM3	PM3
2BX	2BX	2BX
XP	XP	XP
1.1 1.2 1.3 1.4 1.5	1.1 1.2 1.3 1.4 1.5	1.1 1.2 1.3 1.4 1.5
2.1 2.2 2.3	2.1 2.2 2.3	2.1 2.2 2.3
3.3 3.4 4.2 4.3	3.3 3.4 4.2 4.3	3.3 3.4 4.2 4.3
5.2	5.2	5.2

Numero gruppi materiali
 Material's groups number
 Nombre de groupes du matériau

DIN 371	Ød1 UNF	P TPI	Ø mm	L ₁	L ₂	d ₂ h9	a h12	Z	
4	48	2,845	56	5	3,5	2,7	3	2,4	
6	40	3,505	56	7	4	3	3	2,95	
8	36	4,166	63	7	4,5	3,4	3	3,5	
10	32	4,826	70	8	6	4,9	3	4,1	
1/4	28	6,350	80	10	7	5,5	3	5,5	

CODICE - CODE		
K82UNF...XP	K82UNF...FOR-XP	K82UNF...FORY-XP
○	-	-
○	-	-
○	-	-
○	-	-
○	○	○

DIN 374	Ød1 UNF	P TPI	Ø mm	L ₁	L ₂	d ₂ h9	a h12	Z	
5/16	24	7,938	90	13	6	4,9	3	6,9	
3/8	24	9,525	90	15	7	5,5	3	8,5	
7/16	20	11,113	100	15	8	6,2	3	9,9	
1/2	20	12,700	100	13	9	7	4	11,5	
9/16	18	14,288	100	15	11	9	4	12,9	
5/8	18	15,875	100	15	12	9	4	14,5	
3/4	16	19,050	110	17	14	11	4	17,5	
7/8	14	22,225	125	18	18	14,5	4	20,4	
1"	12	25,400	140	22	18	14,5	4	23,25	

CODICE - CODE		
K83UNF...XP	K83UNF...FOR-XP	K83UNF...FORY-XP
○	○	○
○	○	○
○	○	○
○	○	○
○	○	○
○	○	○
○	○	○
○	○	○
○	○	○

RACCOMANDATO per filettatura rigida
 We recommend Syncro rigid threading
 Recommandé pour le taraudage rigide

Confezione / Box / Colis: 6 - 7/16: 10 pezzi / pcs
 1/2 - 9/16: 5 pezzi / pcs
 >9/16: singoli / single pcs

€ Pagina listino - Price list page **87** **87** **87**

● Standard ○ Disponibilità da richiedere, prezzo a listino
 On enquiry, standard price-list / Stock à vérifier ★ Solo a richiesta
 Only on request / Sur demande

INOX

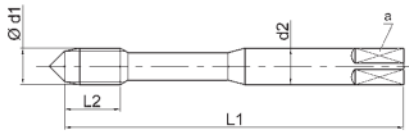
ACCIAIO INOSSIDABILE

Stainless steel - Acier inoxydable

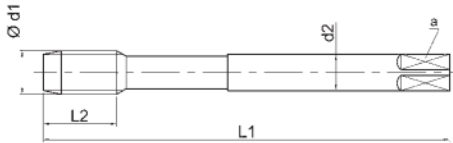
MASCHI A MACCHINA

MACHINE TAPS - TARAUDS MACHINE

DIN 371



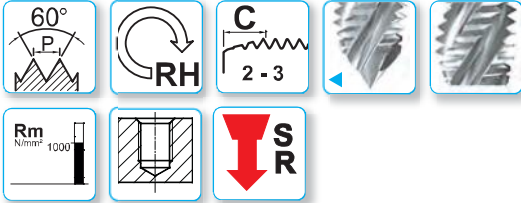
DIN 374



TOP



R48°



Profond. di filettatura - Thread depth - Profond. de filetage

3,5xD

Materiale - Material - Matériau

HSSV3

Tolleranza - Tolerance - Tolérance

2BX

Trattamento superficiale - Surface treatment - Revêtement

TXC

Numero gruppi materiali

Material's groups number

Nombre de groupes du matériau

1.3 1.4 1.5

2.1 2.2 2.3 2.4

DIN 371	Ød1 UNF	P TPI	Ø mm	L ₁	L ₂	d ₂ h9	a h12	Z	
◀	6	40	3,505	56	7	4	3	3	2,95
◀	8	36	4,166	63	7	4,5	3,4	3	3,5
◀	10	32	4,826	70	8	6	4,9	3	4,1
◀	1/4	28	6,350	80	10	7	5,5	3	5,5

CODICE - CODE	
V82UNF...TXC	◊
	◊
	◊
	◊

DIN 374	Ød1 UNF	P TPI	Ø mm	L ₁	L ₂	d ₂ h9	a h12	Z	
	5/16	24	7,938	90	13	6	4,9	3	6,9
	3/8	24	9,525	90	15	7	5,5	3	8,5
	7/16	20	11,113	100	15	8	6,2	3	9,9
	1/2	20	12,700	100	13	9	7	4	11,5
	9/16	18	14,288	100	15	11	9	4	12,9
	5/8	18	15,875	100	15	12	9	4	14,5
	3/4	16	19,050	110	17	14	11	4	17,5
	7/8	14	22,225	125	18	18	14,5	4	20,4
	1"	12	25,400	140	22	18	14,5	4	23,25

CODICE - CODE	
V83UNF...TXC	◊
	◊
	◊
	◊
	◊
	◊
	◊
	◊
	◊
	◊
	◊

RACCOMANDATO per filettatura rigida
We recommend Syncro rigid threading
Recommandé pour le taraudage rigide



Confezione / Box / Colis:
6 – 7/16: 10 pezzi / pcs
1/2 – 9/16: 5 pezzi / pcs
>9/16: singoli / single pcs

€ Pag. listino - Price list - Liste des prix

88

● Standard

○ Disponibilità da richiedere, prezzo a listino
On enquiry, standard price-list / Stock à vérifier

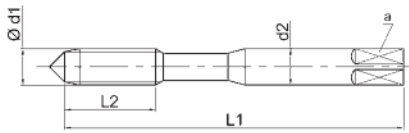
★ Solo a richiesta
Only on request / Sur demande

UNF

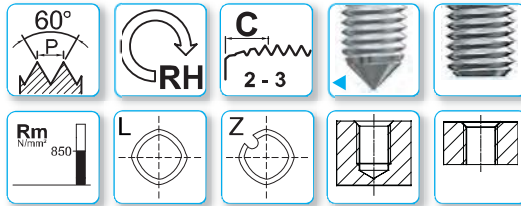
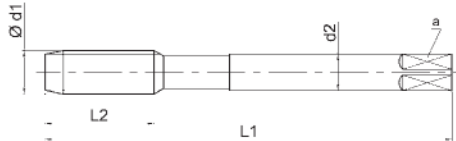
MASCHI A MACCHINA

MACHINE TAPS - TARAUDS MACHINE

DIN 371



DIN 374



Profond. di filettatura - Thread depth - Profond. de filetage

Materiale - Material - Matériau

Tolleranza - Tolerance - Tolérance

Trattamento superficiale - Surface treatment - Revêtement

Numero gruppi materiali

Material's groups number

Nombre de groupes du matériau



3xD

3xD

3xD

3xD

HSSP

HSSP

HSSP

HSSP

2BX

2BX

2BX

2BX

BR

TiN

BR

TiN

1.1 1.2 1.3

1.1 1.2 1.3 1.4

1.1 1.2 1.3

1.1 1.2 1.3 1.4

4.1 4.2

2.1 2.2 2.3

4.1 4.2

2.1 2.2 2.3

4.1 4.2 4.3

4.1 4.2 4.3

5.1 5.2

5.1 5.2

DIN 371	Ød1 UNF	P TPI	Ø mm	L ₁	L ₂	d ₂ h9	a h12	Z	
6	40	3,505	56	11	4	3	2	3,2	
8	36	4,166	63	13	4,5	3,4	4	3,85	
10	32	4,826	70	13	6	4,9	4	4,45	
1/4	28	6,350	80	16	7	5,5	5	5,9	
5/16	24	7,938	90	18	8	6,2	5	7,45	
3/8	24	9,525	90	15	10	8	5	9	

P2SCUNF...	CODICE - CODE		P2CCUNF...	P2CCUNF...T
	P2SCUNF...T	P2CCUNF...		
○	○	○	○	
○	○	○	○	
○	○	○	○	
○	○	○	○	
○	○	○	○	
○	○	○	○	

DIN 374	Ød1 UNF	P TPI	Ø mm	L ₁	L ₂	d ₂ h9	a h12	Z	
7/16	20	11,113	100	20	8	6,2	5	10,5	
1/2	20	12,700	100	20	9	7	6	12,1	
9/16	18	14,288	100	22	11	9	6	13,7	
3/4	16	19,050	110	25	14	11	8	18,4	
1"	12	25,400	140	28	18	14,5	8	24,45	

P2SCUNF...	CODICE - CODE		P2CCUNF...	P2CCUNF...T
	P2SCUNF...T	P2CCUNF...		
○	○	○	○	
○	○	○	○	
○	○	○	○	
○	○	○	○	
○	○	○	○	
○	○	○	○	

Confezione / Box / Colis: M3 – M10: 10 pezzi / pcs M12 – M16: 5 pezzi / pcs	€ Pag. listino - Price list - Liste des prix	88	88	88	88
● Standard	○ Disponibilità da richiedere, prezzo a listino On enquiry, standard price-list / Stock à vérifier			★ Solo a richiesta Only on request / Sur demande	

FILETTATURA AMERICANA UN

AMERICAN UNIFIED THREAD UN - FILETAGE AMÉRICAIN UN

Ø	PASSO - PITCH																						
	8	9	10	11	12	13	14	16	18	20	24	27	28	32	36	40	44	48	56	60	64	72	80
0																							UNF
1																					UNC	UNF	
2																			UNC		UNF		
3																		UNC	UNF				
4																UNC		UNF					
5															UNC	UNF							
6														UNC		UNF							
9/64														UNC	UNF								
8														UNC		UNF							
11/64																							
10											UNC			UNF		UNS		UNS	UNS				
12											UNC		UNF	UNEF	UNS								
15/64																							
1/4										UNC	UNS		UNF	UNEF	UNS	UNS			UNS				
9/32																							
5/16										UNC		UNF		UNEF		UNS							
3/8										UNC	UNS	UN20	UNF	UNS	UN28	UNEF		UNS					
7/16											UNC		UNF	UNS	UNS	UNEF	UN32						
1/2											UNC		UNF	UNS	UNS	UNEF	UN32						
9/16													UNF		UNEF								
5/8											UNC		UN16	UNF	UN20	UNEF	UNS	UN28					
11/16													UN16	UNS		UNEF							
3/4													UNF	UNS	UNEF		UNS	UN28					
13/16													UN16		UNEF								
7/8													UNC		UN12	UNF	UN16	UNS	UNEF	UNS			
15/16														UN16	UNS								
1														UNC		UNF	UNS	UN16	UNS	UNEF	UNS		UN32
1-1/16																							
1-1/8																							
1-3/16																							
1-1/4																							
1-5/16																							
1-3/8																							
1-7/16																							
1-1/2																							
1-9/16																							
1-5/8																							
1-11/16																							
1-3/4																							
1-13/16																							
1-7/8																							
1-15/16																							
2																							
2-1/8																							
2-1/4																							
2-3/8																							
2-1/2																							
2-3/4																							
2-7/8																							
3																							

UNF